Overview



Plug-in and field device

The CALOMAT 62 gas analyzer is primarily used to identify a gas component quantity (e.g. H_2 , N_2 , Cl_2 , HCl, NH_3) in binary or quasi-binary gas mixtures.

The CALOMAT 62 is specially designed for use in corrosive gas mixtures.

Benefits

- Universally applicable hardware basis
- Integrated diagonal gas correction, no external calculation required
- Open interface architecture (RS 485, RS 232, PROFIBUS)
- SIPROM GA network for maintenance and service information (optional)
- Electronic and analyzer part: gas-tight separation, purgeable, IP65, long service life even in harsh environments (field device)

Application

- Chlorine-alkali electrolysis
- Metallurgy (steel production and processing)
- H₂ measurement in LNG (Liquefied Natural Gas) process
- · Ammonia synthesis
- Fertilizer production

Special applications

In addition to the standard combinations, special applications are also available upon request (e.g. increased sample gas pressure up to 2000 hPa absolute).

Design

19" unit

- With 4HE for installation
- in hinged frame
- in cabinets with or without telescope railswith closed or flow-type reference chambers
- Front plate for service purposes can be pivoted down (laptop connection)
- IP20 degree of protection, with purge gas connection
- Internal gas routes: Pipe made of stainless steel (mat. no. 1.4571)
- Gas connections for sample gas input and output as well as comparative gas: Internal thread 1/8" – 27 NPT
- Purge gas connections: Pipe diameter 6 mm or 1/4"
- With closed or flow-type reference chambers

Field device

- Two-door housing (IP65) for wall installation with gas-tight separation of analyzer and electronic parts, purgeable
- Individually purgeable housing halves
- Gas route with screw pipe connection made of stainless steel (mat. no. 1.4571), or Hastelloy C22
- Purge gas connections: Pipe diameter 10 mm or 3/8"
- Gas connections for sample gas input and output as well as comparative gas: Internal thread 1/8" 27 NPT
- With closed or flow-type reference chambers

Display and control panel

- Large LCD field for simultaneous display of:
- Measured value (digital and analog display)
- Status bar
- Measurement ranges
- Contrast of the LCD field adjustable via the menu
- Permanent LED backlighting
- Washable membrane keyboard with five softkeys
- Menu-driven operator control for parameterization, test functions, adjustment
- · Operator support in plain text
- Graphical display of the concentration progression; time intervals parameterizable
- Bilingual operator software German/English, English/Spanish, French/English, Spanish/English, Italian/English

Input and outputs

- One analog output per measurement element (from 0, 2, 4 to 20 mA; NAMUR parameterizable)
- Two analog inputs configurable (e.g. diagonal correction or external pressure sensor)
- Six binary inputs freely configurable (e.g. measurement range changeover, processing of external signals from the sample preparation)
- Six relay outputs, freely configurable (e.g. outage, maintenance request, threshold alarm, external magnetic valves)
- Each can be expanded by eight additional binary inputs and relay outputs (e.g. for automatic adjustment with max. four test gases)

Communication

 RS 485 contained in the basic device (connection on the back side; with plug-in device also possible behind the front plate)

Options

- RS 485/RS 232 converter
- RS 485/Ethernet converter
- RS 485/USB converter
- Connection to networks via PROFIBUS DP/PA interface
- SIPROM GA software as the service and maintenance tool

2

General

Continuous Gas Analyzers, extractive CALOMAT 62

General



CALOMAT 62, membrane keyboard and graphic display

Designs – Parts touched by sample gas

Gas connection	19" unit	Field device
Input block with gas connection	Stainless steel, mat. no. 1.4571	Stainless steel, mat. no. 1.4571
Seal	FPM (e.g. Viton) or FFPM	FPM (e.g. Viton) or FFPM
Sensor	Glass	Glass
Input block with gas connection		Hastelloy C22
Seal		FFPM (e.g. Kalrez)
Sensor		Glass

General



CALOMAT 62, 19" unit, gas route



CALOMAT 62, field device, gas route

Continuous Gas Analyzers, extractive CALOMAT 62

General

Function

Principle of operation

The measuring principle is based on the different thermal conductivity of gases.

The warming of a heated measurement resistor surrounded by gas is determined by the thermal conductivity of the gas. Four such measurement resistances are switched to a bridge.

Sample gas flows around two of them, comparative gas surrounds the other two. A constant direct voltage heats the resistors via the temperature of the measurement block.

Due to the different thermal conductivity of sample gas and carrier gas, the resistors are heated through the converted thermal output to different degrees. A change in the composition of the sample gas thus also causes a change in the resistance values.

The electrical equilibrium of the measuring bridge is disrupted and energy is created in the bridge diagonals. This is a measure for the concentration of the measuring element.

Note

The sample gases must be fed into the analyzers free of oil, grease, and dust. Condensate formation (dew point sample gas < ambient temperature) is to be avoided in the measurement chambers. Therefore, gas conditioned for the measurement tasks at hand is to be provided in most application cases.



M Flow-type measurement chamber V Reference gas chamber (optional: flow-type)

CALOMAT 62, mode of operation, example of a non-flow-type reference chamber

Important features

- Four measurement areas freely parameterizable, also with disabled zero point, all measurement ranges linear
- Smallest measuring spans up to 1% $\rm H_2$ (with disabled zero point: 99 ... 100% $\rm H_2)$ possible
- Measurement range identification
- Galvanically isolated measurement value output 0/2/4 up to 20 mA (also inverted)
- Automatic or manual measurement range changeover selectable; remote switching is also possible
- Measurement value can be saved during adjustment

- Wide range of selectable time constants (static/dynamic noise suppression); i.e. the response time of the device can be adapted to the respective measurement task
- Short response time
- Low long-term drift
- Measuring point changeover for up to 6 measuring points (parameterizable)
- · Measuring point identification
- External pressure sensor can be connected for the correction of sample gas fluctuations
- Possibility of correcting the effect of carrier gases (diagonal gas correction)
- · Automatic, parameterizable measurement range adjustment
- Operation based on the NAMUR recommendation
- Two control levels with their own authorization codes for the prevention of accidental and unauthorized operator interventions
- Ease of use thanks to a numerical membrane keyboard and operator prompting
- Customer-specific device versions, such as:
- Customer acceptance
- TAG labels
- Drift recording
- Clean for O2 service

Measuring spans

The smallest and largest possible measuring spans depend both on the measurement element (gas type) as well as the respective application (see order schema).

Diagonal effects

The identification of the sample gas composition is required for the determination of the diagonal effect of carrier gases with several diagonal gas components.

The zero-point offsets in % H_2 are listed in the following table, evoked by 1% carrier gas (diagonal gas); the specified values are approximate values.

It should be noted that the diagonal gas effect does not behave linearly depending on the diagonal gas concentration. The identification of the sample gas composition is required for the determination of the diagonal effect of carrier gases with several diagonal gas components.

Ar	Approx0.15%
0 ₂	Approx. +0.02%
CO ₂	Approx0.13%
CH ₄	Approx. +0.17%
SO ₂	Approx0.31%
Air (dry)	Approx. +0.25%

Effect of 1% carrier gas component with residual gas nitrogen, expressed in % $\rm H_2$

Moreover, it must be noted that - in addition to the zero-point offset - the characteristic rise can also be affected by the carrier gas. However, this effect is negligible in the case of deviations in the diagonal gas concentration under 10%.

Taking these facts into consideration and due to the fact that the diagonal gas analyzers cause other measurement inaccuracies, a larger measurement error occurs than with binary gas mixtures despite a diagonal gas correction.

General

Specification for the interface cable

Surge impedance	100 300 Ω , with a measuring frequency of > 100 kHz
Cable capacity	Typ. < 60 pF/m
Core cross-section	> 0.22 mm ² , corresponds to AWG 23
Cable type	Twisted pair, 1 x 2 conductors of cable section
Signal attenuation	Max. 9 dB over the whole length
Shielding	Copper braided shield or braided shield and foil shield
Connection	Pin 3 and pin 8

Bus terminating resistors

Pins 3-7 and 8-9 of the first and last connectors of a bus cable must be bridged (see image).

Note

It is advisable to install a repeater on the device side in the case of a cable length of more than 500 m or with high interferences.

Up to four components can be corrected via ELAN bus, a diagonal correction can take place for up to two components via analog input.



Bus cable with plug connections, example

Continuous Gas Analyzers, extractive CALOMAT 62

19" unit

Technical specifications	
General (based on DIN EN 61207 / I binary mixture H_2 in N_2)	EC 1207. All data refers to the
Measurement ranges	4, internally and externally switchable; automatic measure- ment range changeover also possible
Measuring span	Application-dependent (see ordering data)
Measurement ranges with disabled zero point	Application-dependent (see ordering data)
Operating position	Front wall vertical
Conformity	CE mark in accordance with EN 50081-1/EN 50081-2 and RoHS
Design, enclosure	
Degree of protection	IP20 according to EN 60529
Weight	Approx. 13 kg
Electrical characteristics	
EMC (Electromagnetic Compatibi- lity)	In accordance with standard requirements of NAMUR NE21 (08/98) and EN 61326
Electrical safety	According to EN 61010-1, overvoltage category II
Auxiliary power (see rating plate)	100 -10% 120 V AC +10%, 47 63 Hz or
	200 -10% 240 V AC +10%, 47 63 Hz
Power consumption	Approx. 30 VA
Fuse values	100 120 V: 1.0T/250
	200 240 V: 0.63T/250
Gas inlet conditions	
Sample gas pressure	800 1100 hPa (absolute)
Sample gas flow	30 90 l/h
Sample gas temperature	0 60 °C
Temperature of the measuring cell	70 °C
Dynamic response	
Heating time	< 30 min at room temperature (the technical specification is will be observed after 2 hours)
Display delay (T ₉₀)	Approx. 35 sec (including dead time)
Damping (electrical time constant)	0 100 sec, parameterizable
Dead time (the diffusion to the probes is the determining size)	Approx. 34 sec

Measuring response (relating to sample gas pressure 1000 hPa abso- lute, 0.5 l/min sample gas flow and 25 °C ambient temperature)					
Output signal fluctuation (3σ value)	< ± 1% of the smallest possible measuring span as per name plate with electronic damping constant of 1 s				
Zero point drift	< 1% of the current measuring span/week				
Measured value drift	< 1% of the smallest possible measuring span (as per name plate)/week				
Repeat precision	< 1% of the current measuring span				
Minimum detectable quantity	1% of the smallest possible measuring span as per name plate				
Deviation of linearity	$< \pm$ 1% of the current measuring span				
Influencing variable (relating to sam lute, 0.5 l/min sample gas flow and 25	ple gas pressure 1000 hPa abso- 5 °C ambient temperature)				
Ambient temperature	< 2%/10 K relating to the smallest possible measuring span as per name plate				
Carrier gases	Zero point deviation (diagonal gas effect see "Diagonal effects" paragraph)				
Sample gas flow	0.2% of the current measuring span with a flow change of 1 l/h within the permissible flow range				
Sample gas pressure	< 1% of the current measuring span with a pressure change of 100 hPa				
Auxiliary power	< 0.1% of the current measuring span with nominal voltage ± 10%				
Electrical inputs and outputs					
Analog output	0/2/4 20 mA, potential-free; apparent ohmic resistance max. 750 Ω				
Relay outputs	6, with changeover contacts, fre- ely parameterizable, e.g. for measurement range identifica- tion; load capacity: 24 V AC/DC/1 A, potential-free				
Analog inputs	2, designed for 0/2/4 20 mA for external pressure sensor and diagonal gas correction				
Binary inputs	6, designed for 24 V, potential- free, freely parameterizable, e.g. for measurement range change- over				
Serial interface	RS 485				
Options	AUTOCAL function with 8 additio- nal binary inputs and relay out- puts each, also with PROFIBUS PA (upon request) or PROFIBUS DP (upon request)				
Climatic conditions					
Permissible ambient temperature	-40 +70 °C during storage and transportation, 5 45 °C during operation				
Permissible humidity (no passing below the dew point)	< 90% relative humidity within average annual value, during sto-				

< 90% relative humidity within average annual value, during sto-rage and transportation

Continuous Gas Analyzers, extractive CALOMAT 62

19" unit

Selection and Ord	ering Data		Order No.	
CALOMAT 62 gas an 19" unit for installation	alyzer in cabinets	[D) 7MB2541-	Cannot be combined
Material sample gas Stainless steel, Mat. N ence chamber Stainless steel Mat. N	route lo. 1.4571; non-flow-type re	efer- Purging gas stub 10 mm	0	
ence chamber	10. 1.407 I, Holl-How-type it	siel-1 urging gas stub 1/4	-	
Application		Possible with measuring range identifi- cation		
H_2 in N_2 NH_3 in N_2 SO_2 in air CO_2 in H_2 CO_2 in N_2		0; 1; 5; 6 4; 8 2; 6 0; 1; 5; 6 2; 6	A N D N E L K A K N	
Smallest measuring range 0 1%	Largest measuring range 0 5%	Reference gas or filling gas	0	
0 1% 0 5% 0 10% 0 20%	0 20% 0 60% 0 100% 0 100%	Carrier gas components	1 2 3 4	
100 99% 100 95% 100 90% 100 80%	100 90% 100 50% 100 20% 100 0%	Sample gas component or replacement gas	5 6 7 8	
Supplementary elect Without AUTOCAL function • With 8 additional bir • With 8 additional bir • With 8 additional bir • With 8 additional bir	ary inputs and outputs hary inputs/outputs and PR hary inputs/outputs and PR hary inputs/outputs and PR hary inputs and outputs and	OFIBUS PA interface ¹⁾ OFIBUS DP interface ¹⁾ d PROFIBUS PA Ex i ¹⁾	0 1 6 7 8	
Auxiliary power 100 120 V AC, 48 200 240 V AC, 48	63 Hz 63 Hz		0	
Ex protection Without			A	
Language (supplied German English French Spanish Italian	documentation, software)	0 1 2 3 4	

1) On request

Continuous Gas Analyzers, extractive CALOMAT 62

19" unit

Further versions

Selection and Ordering Data

Add "-Z" to order no. and specify order codes.		
Set of Torx screwdrivers, allen screwdrivers		A32
TAG labels (specific lettering based on customer information)		B03
Clean for O ₂ service (specially cleaned gas route)		Y02
Measurement range indication in plain text, if different from the standard setting		Y11
Retrofit kits		Order No.
RS 485/Ethernet converter		A5E00852383
RS 485/RS 232 converter	D)	C79451-Z1589-U1
RS 485/USB converter		A5E00852382
AUTOCAL function with 8 binary inputs/outputs	D)	C79451-A3480-D511
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS PA ¹⁾	D)	A5E00057315 ¹⁾
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS DP ¹⁾	D)	A5E00057318 ¹⁾

Order code

¹⁾ On request

19" unit

Dimensional drawings



CALOMAT 62, 19" unit, dimensions in mm

Continuous Gas Analyzers, extractive CALOMAT 62

19" unit

Schematics

Pin assignment (electrical and gas connections)



CALOMAT 62, 19" unit, pin assignment

19" <u>unit</u>





Continuous Gas Analyzers, extractive CALOMAT 62

19" unit



CALOMAT 62, 19" unit, gas connections and electrical connections

Field unit

Technical specifications					
General (based on DIN EN 61207 / I binary mixture H_2 in N_2)	EC 1207. All da	ata ref	ers to the	Dynamic response (relating to sam lute, 0.5 l/min sample gas flow and 2	ple gas pressure 1000 hPa abso- 25 °C ambient temperature)
Measurement ranges	4, internally and externally switchable; automatic measure- ment range changeover also pos-		ternally atic measure- eover also pos-	Heating time	< 30 min at room temperature (the technical specification is will be observed after 2 hours)
Measuring span	Application-d	epen	dent	Display delay (T ₉₀)	Approx. 35 sec (including dead time)
Measurement ranges with disabled	(see ordering Application-d	data) epend	dent	Electrical damping Dead time (the diffusion to the pro-	0 100 sec, parameterizable
zero point Operating position	(see ordering Front wall ver	data) tical)	bes is the determining size)	
Conformity	CE mark in ac	corda	ance with	lute, 0.5 l/min sample gas flow and 2	25 °C ambient temperature)
	RoHS	11 300	Jo I-2 anu	Output signal fluctuation (3σ value)	$< \pm$ 1% of the smallest possible measuring span as per name-
Design, enclosure Degree of protection	IP65 accordir	na to E	EN 60529		plate with electronic damping constant of 1 s
Weight	Approx. 25 kg	g g		Zero point drift	< 1% of the current measuring span/week
Electrical characteristics				Measured value drift	< 1% of the smallest possible
EMC (Electromagnetic Compatibility)	In accordanc requirements (08/98) and F	e with of NA	standard MUR NE21		measuring span (as per name- plate)/week
Electrical safety	According to	EN 61	1010-1,	Repeat precision	$< \pm$ 1% of the current measuring span
Auxiliary power (see type nameplate)	overvoltage c 100 -10% 47 63 Hz	atego 120 V	ory II AC +10%,	Minimum detectable quantity	1% of the smallest possible measuring span as per name plate
	or 200 -10% 2	240 V	AC +10%,	Deviation of linearity	$< \pm$ 1% of the current measuring span
	47 63 Hz			Influencing variable (relating to sar	nple gas pressure 1000 hPa abso-
Power consumption	Approx. 25 V/	4 ion bli	ock unheated)	lute, 0.5 l/min sample gas flow and 2	25 °C ambient temperature)
	Approx. 330 (gas connect	VA ion ble	ock heated)	Ambient temperature	< 2%/10 K relating to the smallest possible measuring span as per nameplate
Fuse values (gas connection	100 120 V			Carrier gases	Zero point deviation (diagonal
unheated)		F3 E4	1T/250 1T/250	0	gas effect see "Diagonal effects" paragraph)
	200 240 V	F3	0.63T/250	Sample gas flow	0.2% of the current measuring span with a flow change of 1 l/h within the permissible flow range
Fuse values (gas connection	100 120 V	F4	0.63T/250	Sample gas pressure	< 1% of the measuring span with a pressure change of 100 hPa
heated)	100 120 V	F1	1T/250	Auxiliary power	< 0.1% of the output signal span with nominal voltage + 10%
		F2	4T/250	Electrical inputs and outputs	With Horninal Voltage ± 1070
		F3 F4	4T/250 4T/250	Analog output	0/2/4 20 mA, potential-free;
	200 240 V	F 1	0.627/250	Deleu euteute	750 Ω
		F1 F2 F3 F4	2.5T/250 2.5T/250 2.5T/250 2.5T/250	Relay outputs	6, with changeover contacts, freely parameterizable, e.g. for measurement range identifica- tion; load capacity: 24 V AC/DC/1 A, potential-free
Gas inlet conditions				Analog inputs	2, designed for 0/2/4 20 mA for
Sample gas pressure	8001100 h	Pa (at	osolute)		external pressure sensor and diagonal gas correction
Sample gas flow	30 90 l/h			Binary inputs	6 designed for 24 V potential-
Sample gas temperature Temperature	0 60 °C				free, freely parameterizable, e.g. for measurement range change- over
• of the measurement cell (sensor)	70 °C	D.		Serial interface	RS 485
 of the measurement cell block (ba- se) 	70 °C (nealec	1)		Options	AUTOCAL function with 8 additio-
Sample gas humidity Purge gas pressure	< 90% relativ	e hurr	idity		nal binary inputs and relay out- puts each, also with PROFIBUS PA (upon request) or
• Permanent	165 hPa over	ambi	ent pressure	Climatic conditions	FRUTIDUS DE (upon request)
Short-term	Max. 250 hPa pressure	a over	ambient	Permissible ambient temperature	-40 +70 °C during storage and transportation, +5 +45 °C during operation
				Permissible humidity (no passing below the dew point)	< 90% relative humidity within average annual value, during sto-

rage and transportation



Continuous Gas Analyzers, extractive CALOMAT 62

Field unit

Selection and Orde	ering Data		Order N	0.		
CALOMAT 62 gas and for field installation	alyzer		D) 7MB253	1-	•	Cannot be combined
Material sample gas Stainless steel, Mat. N reference chamber Hastelloy C22; non-flo	route o. 1.4571; non-flow-type w-type reference chamber	Purging gas stub 10 mm		0		0
Hastelloy C22; flow-typ	be reference chamber			3		3
Stainless steel, Mat. N reference chamber Hastelloy C22; non-flo	o. 1.4571; non-flow-type w-type reference chamber	Purging gas stub ¼"	-	4 6		
Hastelloy C22; flow-typ	pe reference chamber			7		7
Application H_2 in N_2 H_2 in Cl_2 H_2 in HCI Cl_2 in air Cl_2 in HCIHCI in airNH ₃ in N_2 SO ₂ in airCO ₂ in H_2 CO ₂ in N_2 Smallestmeasuring range0 1%0 1%0 5%	Largest measuring range 0 5% 0 20% 0 60%	Possible with measuring range identification 0; 1; 5; 6 0; 1; 5; 6 0; 1; 5; 6 2; 6 3; 7 2; 6 4; 8 2; 6 0; 1; 5; 6 2; 6 4; 8 2; 6 0; 1; 5; 6 2; 6 Carrier gas components	_	AN AB AC BL BC CL DN EL KA KN		AN AB AC BL BC CL DN EL KA KN
0 10% 0 20%	0 100% 0 60%	Carrier gas components	_	3		
100 99% 100 95% 100 90% 100 80%	100 90% 100 50% 100 20%	Sample gas component		5 6 7 8		
Supplementary elect Without AUTOCAL function • With 8 additional bin • With 8 additional bin • With 8 additional bin • With 8 additional bin	ronics ary inputs and outputs ary inputs/outputs and PR(ary inputs/outputs and PR(ary inputs and outputs and	DFIBUS PA interface ¹⁾ DFIBUS DP interface ¹⁾ I PROFIBUS PA Ex-i		0 1 6 7 8		6 7 8
Auxiliary power 100 120 V AC, 48 200 240 V AC, 48	. 63 Hz . 63 Hz			0 1		
Ex protection Without					4	
Language (supplied o German English French Spanish Italian	documentation, software)			0 1 2 3 4	

¹⁾ Only in connection with an authorized purge unit; upon request

²⁾ See release dates

Field unit

Selection and Ordering Data

Further versions		Order code	
Add "-Z" to order no. and specify order codes.			
Set of Torx screwdrivers, allen screwdrivers		A32	
TAG labels (specific lettering based on customer information)		B03	
Clean for O ₂ service (specially cleaned gas route)		Y02	
Measurement range indication in plain text, if different from the standard setting		Y11	
Retrofitting sets		Order No.	
RS 485/Ethernet converter		A5E00852382	
RS 485/RS 232 converter	D)	C79451-Z1589-U1	
RS 485/USB converter		A5E00852383	
AUTOCAL function with 8 binary inputs/outputs	D)	A5E00064223	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS PA ¹⁾	D)	A5E00057315 ¹⁾	
AUTOCAL function with 8 binary inputs/outputs and PROFIBUS DP ¹⁾	D)	A5E00057318 ¹⁾	
RS 485/Ethernet converter	D)	A5E00057317 ¹⁾	

1) Upon request

Continuous Gas Analyzers, extractive CALOMAT 62

Field unit

Dimensional drawings



CALOMAT 62, field device, dimensions in mm

Field unit

2

Schematics

Pin assignment (electrical and gas connections)



CALOMAT 62, field device, pin and clamp assignment

Continuous Gas Analyzers, extractive CALOMAT 62

Field unit





Field unit





Continuous Gas Analyzers, extractive CALOMAT 62

Documentation

Selection and Ordering Data

	Order No.
D)	A5E00116454
D)	A5E00116455
D)	A5E00116456
	D) D) D)

Manual		Order No.
CALOMAT 6	D)	A5E00116457
Analizzatore di gas a conductivita termica (Italian)		
CALOMAT 6	D)	A5E00116458
Analizador de gases por conductividad térmica (Spanish)		
ULTRAMAT 6, OXYMAT 6, OXYMAT 61, CALOMAT 6, ULTRAMAT 23	D)	A5E00054148
Schnittstelle/Interface PROFIBUS DP/PA (German and English)		

D) Subject to AL export regulations: 91999, ECCN: N

Proposition of spare parts

Selection and Ordering Data

Description	7MB2541	7MB2531	2 years (quantity)	5 years (quantity)		Order No.
Temperature limiter		х	—	1		A5E00891855
Adapter plate, LC display/keypad	х	Х	_	1	D)	C79451-A3474-B605
Temperature sensor		х	_	1	D)	C79451-A3480-B25
LC display	х		_	1	D)	W75025-B5001-B1
Line transformer, 115 V	х	х	—	1	D)	W75040-B21-D80
Line transformer, 230 V	х	Х	_	1	D)	W75040-B31-D80
Fusible plug (fuse), T 0.63 A, supply voltage 200 240 V	х	х	2	4	D)	W79054-L1010-T630
Fusible plug (fuse), T 1 A, supply voltage 200 240 V	Х	х	2	4	D)	W79054-L1011-T100
Heating cartridge		Х	—	1	D)	W75083-A1004-F120